

## PRODUCT SHEET - COLD ROLLED



Alstro has access to high technology mills for the production of high quality products for critical applications in automotive, white goods, construction, etc. The wide range of products from drawable grades to high strength low alloy grades, meet the product requirements of different processes like drawability, stretch flangibility, weldability, etc.

### FEATURES

Very close dimensional tolerances – ensured by Automatic Gauge Control (AGC) system  
Automatic flatness control at cold rolling and skin pass mill  
Superior surface finish", "Conforming to various international standards and for customised needs  
Available in Coil / Slit / Sheet form

### APPLICATIONS

Rolling for Galvanising  
Packaging industry  
White goods  
Furniture  
Precision tube  
Drums and Barrels

### DIMENSIONS

Thickness 0.4-3.2mm (CRCA); 0.15-1.9mm (CRFH)  
Width 150-1,625mm

### BENEFITS

Uniform mechanical properties  
Excellent formability and drawability  
Minimal deviations in mechanical properties of steels ensuring very short setting times on presses  
Excellent surface finish for superior paintability  
Table top flatness for white goods, furniture, etc.

	CRFH COILS	CRCA COILS	CRCA PLAIN SHEETS
<b>Product</b>	THICKNESS: 0.12-0.50 WIDE: 610-1650mm	THICKNESS: 0.20-3.20 WIDE: 610-1650mm	THICKNESS: 0.20-3.20 WIDE: 610-1650mm
<b>SURFACE FINISH</b>	BRIGHT MATT	BRIGHT MATT	BRIGHT MATT
<b>SURFACE TREATMENT</b>	RP OIL OR AS ROLLED	RP OIL OR AS ROLLED	RP OIL
<b>COIL ID/MIN SHEET LENGTH</b>	508 & 610	-	508 & 610
<b>COI OD/MAX SHEET LENGTH</b>	2200	-	5000
<b>COI/PKT WT(MT)</b>	3 to 35 MT MAX	3 to 35 MT MAX	3 to 35 MT MAX
<b>PRODUCT QUALITY</b>	FULL HARD QUALITY	Commercial Drawing Quality Deep Drawing Extra deep drawing /IF Full Hard Electrical and stamping grade Structural grade	Commercial Drawing Quality Deep Drawing Extra deep drawing /IF Full Hard Electrical and stamping grade Structural grade
<b>STANDARDS</b>	JIS:3141, EN:10130, IS:513		

For more information, contact us at:

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